

Dynamic balancing of planar mechanisms using toric geometry*

Brian Moore, Josef Schicho

Johann Radon Institute for Computational and Applied Mathematics
Austrian Academy of Science, A-4040, Linz, Austria
{brian.moore, josef.schicho}@ricam.oeaw.ac.at

Clément M. Gosselin

Département de Génie Mécanique, Université Laval, Québec
Québec, G1K 7P4, Canada,
gosselin@gmc.ulaval.ca

Abstract

In this paper, a new method to determine the complete set of dynamically balanced planar four-bar mechanisms is presented. Using complex variables to model the kinematics of the mechanism, the dynamic balancing constraints are written as algebraic equations over complex variables and joint angular velocities. After elimination of the joint angular velocity variables, the problem is formulated as a problem of factorization of Laurent polynomials. Using toric polynomial division, necessary and sufficient conditions for dynamic balancing of planar four-bar mechanisms are derived.

1 Introduction

Statically and dynamically balanced mechanisms are highly desirable for many engineering applications since they do not apply any forces or moments at their base, for arbitrary motion trajectories. This concept is used in mechanism design in order to reduce fatigue, vibrations and wear. Static and dynamic balancing can also be used in more advanced applications such as, for instance, the design of more efficient flight simulators [5], or in the design of compensation mechanisms for telescopes. Additionally, dynamic balancing is very attractive for space applications since the reaction forces induced at the base of space manipulators or mechanisms are one of the reasons why the latter are constrained to move very slowly [16].

*B. Moore and J. Schicho were partially supported by the Austrian Science Fund (FWF) under the SFB grant F1303. B. Moore was also supported by the Fonds Québécois de la Recherche sur la Nature et les Technologies (FQRNT). C. Gosselin was partially supported by the Natural Sciences and Engineering Research Council of Canada (NSERC).

Several approaches can be used to balance mechanisms (see for instance [2, 1]). In general, complete balancing requires the integration of additional mechanical components in the design of a mechanism, such as counterweights and counterrotations [4]. However, for some simple architectures, it is sometimes possible to design dynamically balanced mechanisms by an appropriate choice of the design parameters without introducing additional linkages or counterrotations [9]. Even though these mechanisms do not include counterrotations, they satisfy all conditions for balancing, namely, their centre of mass remains stationary (static balancing) and their total angular momentum vanishes (dynamic balancing), for arbitrary trajectories.

Although families of dynamically balanced four-bar mechanisms were presented in [9], no proof was given on the existence of other possible solutions. In this paper, the aim is to derive all possible sets of design parameters for which a planar four-bar mechanism is dynamically balanced. The problem was first addressed by Berkof and Lowen [3], who provided conditions for static balancing in terms of the design parameters when the geometric parameters are sufficiently generic. A non-generic solution was then found in [8]. In [11], a complete list of statically balanced planar four-bar mechanisms was given. The problem of dynamic balancing was also addressed in [14], where special cases that do not require external counterrotations were first revealed. In the latter reference, it can be observed that the dynamic balancing problem leads to a rather complicated system of algebraic equations.

A generic approach to investigate such parametric polynomial systems has been recently proposed by Lazard and Rouillier [10]. In [11], it was shown that the problem can be simplified if one uses complex variables to model the angles in the configuration space, together with some results in algebraic geometry (Ostrowski's theorem [12]). However, the application of the above techniques to the problem of dynamic balancing leads to a cumbersome case by case analysis. In order to simplify this analysis, a concept of division for Laurent polynomials is introduced here. The method is related to [15], who use similar ideas for factoring polynomials by taking advantage of the special shape of their Newton polyhedra.

This paper is organized as follows. First, we describe how to derive the kinematic, static and dynamic equations using complex number representations. This leads to a set of algebraic equations in two complex variables where the coefficients are expressions in terms of the design parameters. This section can be skipped if one is interested only in the mathematical aspects. Then, we introduce the concept of division for Laurent polynomials and provide an algorithm for computing this division. Then, we use Laurent polynomial division to eliminate the dependent variables describing the configuration space. Finally, we solve the system in the remaining design parameters and give an overview of the various subcases.

2 Model

2.1 Representation of planar four-bar mechanisms

A planar four-bar mechanism is shown in Figure 1. It consists of four links: the base of length d which is fixed, and three moveable links of length l_1, l_2, l_3

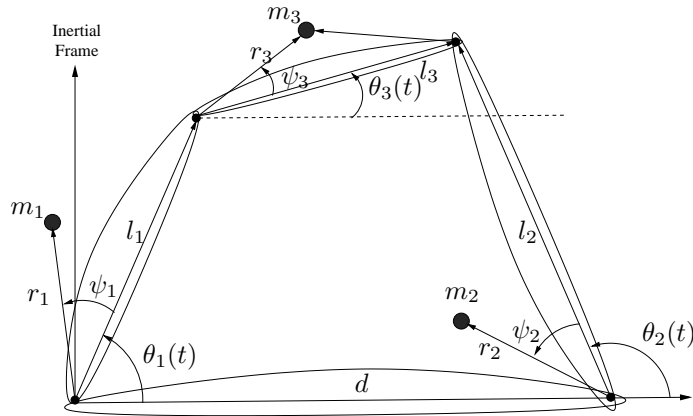


Figure 1: Four-bar mechanism.

Type		Parameters
Kinematic	Length	l_1, l_2, l_3, d
Static	Mass	m_1, m_2, m_3
	Centre of mass	$r_1, \psi_1, r_2, \psi_2, r_3, \psi_3$
Dynamic	Inertia	I_1, I_2, I_3

Table 1: Design parameters for the planar four-bar mechanisms.

respectively. We assume that all link lengths are strictly positive. Since the base is fixed, the mass properties of the base has no influence on the equations and will therefore be ignored. Each of the three moveable links has a mass m_i , a centre of mass whose position is defined by r_i and ψ_i and a moment of inertia I_i . The design of planar four-bar mechanisms consists in choosing the 16 design parameters (Table 1).

The links are connected by revolute joints rotating about axes pointing in a direction orthogonal to the plane of motion. The joint angles are specified using the time variables $\theta_1(t)$, $\theta_2(t)$ and $\theta_3(t)$ as shown in Figure (1). Since the mechanism has only one degree of freedom, there is a relationship between these joint angles, which will be described below. The kinematics of planar mechanisms can be conveniently represented in the complex plane, using complex numbers to describe the mechanism's configuration (Figure 2) and the location of the centre of mass (Figure 3). Referring to Figures 2 and 3, let $\mathbf{z}_1, \mathbf{z}_2, \mathbf{z}_3$ be time dependent unit complex numbers and $\mathbf{p}_1, \mathbf{p}_2, \mathbf{p}_3$ unit complex numbers depending on the design parameters (actually only on ψ_1, ψ_2, ψ_3). The orientation of \mathbf{p}_i is specified relative to \mathbf{z}_i , i.e., it is attached to \mathbf{z}_i and moves with it. If \mathbf{p}_i coincides with \mathbf{z}_i , then $\mathbf{p}_i = 1$.

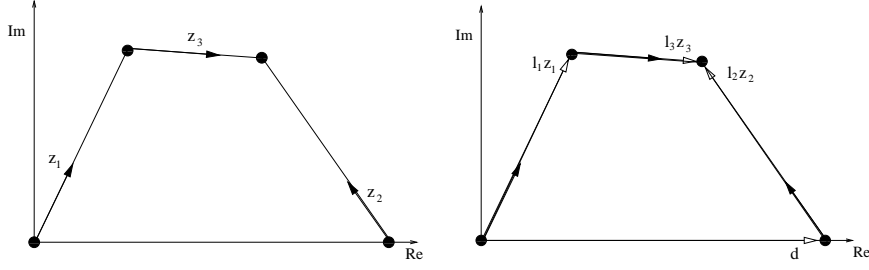


Figure 2: Complex representation for the kinematics.

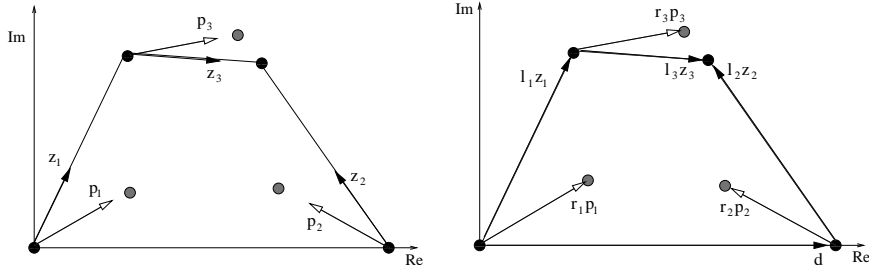


Figure 3: Complex representation for the centre of masses.

2.2 Kinematic model

The dependency between the different joint angles is described by the following closure constraint:

$$\mathbf{z}_3 = G_1 \mathbf{z}_1 + G_2 \mathbf{z}_2 + G_3 \quad (1)$$

where $G_1, G_2, G_3 \in \mathbb{R}$ with $G_1 = \frac{-l_1}{l_3}$, $G_2 = \frac{l_2}{l_3}$, $G_3 = \frac{d}{l_3}$. Taking the time derivative of equation (1), we get a relationship between the joint angular velocities $\dot{\theta}_1, \dot{\theta}_2$ and $\dot{\theta}_3$, namely:

$$\mathbf{z}_3 \dot{\theta}_3 = G_1 \mathbf{z}_1 \dot{\theta}_1 + G_2 \mathbf{z}_2 \dot{\theta}_2 \quad (2)$$

Since \mathbf{z}_3 is a unit complex number, $\mathbf{z}_3 \overline{\mathbf{z}_3} = \mathbf{z}_3 \mathbf{z}_3^{-1} = 1$ and therefore we obtain the following geometric constraint:

$$G = (G_1 \mathbf{z}_1 + G_2 \mathbf{z}_2 + G_3) (G_1 \mathbf{z}_1^{-1} + G_2 \mathbf{z}_2^{-1} + G_3) - 1 = 0. \quad (3)$$

The time derivative of the geometric constraint (3) can be written as a linear combination of the joint angular velocities:

$$i(K_1 \dot{\theta}_1 + K_2 \dot{\theta}_2) = 0 \quad (4)$$

where

$$K_1 = G_1 G_2 (\mathbf{z}_1 \mathbf{z}_2^{-1} - \mathbf{z}_1^{-1} \mathbf{z}_2) + G_1 G_3 (\mathbf{z}_1 - \mathbf{z}_1^{-1}) \quad (5)$$

$$K_2 = G_1 G_2 (\mathbf{z}_1^{-1} \mathbf{z}_2 - \mathbf{z}_1 \mathbf{z}_2^{-1}) + G_2 G_3 (\mathbf{z}_2 - \mathbf{z}_2^{-1}) \quad (6)$$

It is noted that since K_1 and K_2 are purely imaginary, only one constraint equation is obtained, over the real set.

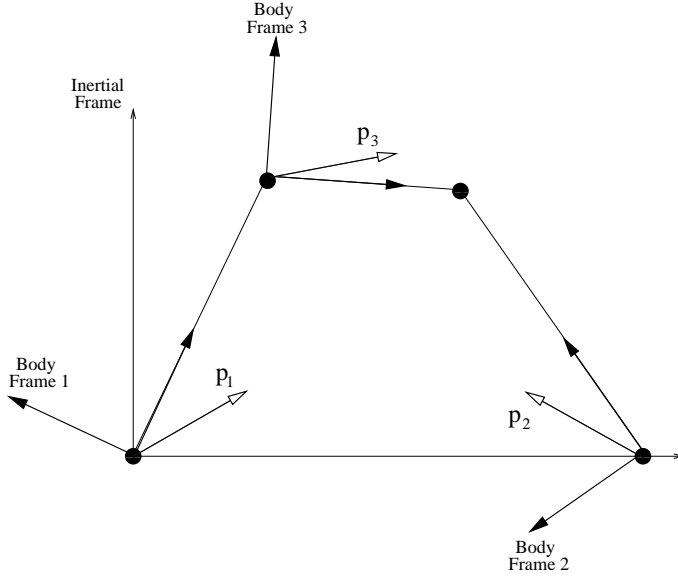


Figure 4: Unit vectors representation

2.3 Position of the centre of mass

Let M be the total mass of the mechanism ($M = m_1 + m_2 + m_3$). The centre of mass \mathbf{C} is:

$$\mathbf{C} = \frac{1}{M} (\mathbf{F}_1 \mathbf{z}_1 + \mathbf{F}_2 \mathbf{z}_2 + \mathbf{F}_3) \quad (7)$$

where $\mathbf{F}_1, \mathbf{F}_2, \mathbf{F}_3 \in \mathbb{C}$:

$$\mathbf{F}_1 = m_1 r_1 \mathbf{p}_1 + m_3 l_1 + G_1 m_3 r_3 \mathbf{p}_3 \quad (8)$$

$$\mathbf{F}_2 = m_2 r_2 \mathbf{p}_2 + G_2 m_3 r_3 \mathbf{p}_3 \quad (9)$$

$$\mathbf{F}_3 = m_2 d + G_3 m_3 r_3 \mathbf{p}_3. \quad (10)$$

These equations were derived in [11]¹.

2.4 Angular momentum of the mechanism

Since the mechanism is planar, the contribution of body i to the angular momentum is a scalar and can be given in the following form:

$$H_i = m_i \langle \vec{r}_{i/0}, -i \dot{\vec{r}}_{i/0} \rangle + I_i \dot{\theta}_i \quad (11)$$

where $\vec{r}_{i/0}$ and $\dot{\vec{r}}_{i/0}$ are respectively the position and the velocity of the centre of mass of body i with respect to a given inertial frame, I_i denotes the moment of inertia of body i with respect to its centre of mass and $\langle *, * \rangle$ is the scalar product of planar vectors. The total angular momentum H of the system is given by the sum of the angular momentum of the links, (i.e. $H = H_1 + H_2 + H_3$).

¹In this paper, indices 2 and 3 for the links have been permuted.

The angular momentum of the first body with respect to the inertial frame is:

$$H_1 = \langle r_1 \mathbf{p}_1 \mathbf{z}_1, -im_1(ir_1 \mathbf{p}_1 \mathbf{z}_1 \dot{\theta}_1) \rangle + I_1 \dot{\theta}_1 = \langle r_1 \mathbf{p}_1 \mathbf{z}_1, m_1 r_1 \mathbf{p}_1 \mathbf{z}_1 \dot{\theta}_1 \rangle + I_1 \dot{\theta}_1 = J_1 \dot{\theta}_1 \quad (12)$$

The contribution of the second body to the angular momentum is given by:

$$H_2 = \left\langle (d + r_2 \mathbf{p}_2 \mathbf{z}_2), m_2 r_2 \mathbf{p}_2 \mathbf{z}_2 \dot{\theta}_2 \right\rangle + I_2 \dot{\theta}_2 = \left[m_2 d r_2 \left(\frac{\mathbf{p}_2 \mathbf{z}_2 + \mathbf{p}_2^{-1} \mathbf{z}_2^{-1}}{2} \right) + J_2 \right] \dot{\theta}_2 \quad (13)$$

For the third body, we get

$$H_3 = \left\langle (l_1 \mathbf{z}_1 + r_3 \mathbf{p}_3 \mathbf{z}_3), m_3 (l_1 \mathbf{z}_1 \dot{\theta}_1 + r_3 \mathbf{p}_3 \mathbf{z}_3 \dot{\theta}_3) \right\rangle + I_3 \dot{\theta}_3 \quad (14)$$

Substituting equations (1) and (2) into equation (14), we can eliminate $\mathbf{z}_3 \dot{\theta}_3$ and $\dot{\theta}_3$ and obtain an expression in terms of $\mathbf{z}_1, \mathbf{z}_2, \theta_1, \dot{\theta}_2$ only. The total angular momentum H of the mechanism is then given by:

$$H = H_1 + H_2 + H_3 = K_3 \dot{\theta}_1 + K_4 \dot{\theta}_2 \quad (15)$$

where K_3 and K_4 are written as:

$$\begin{aligned} K_3 &= a_1 \mathbf{z}_1 + a_2 \mathbf{z}_1^{-1} + b_1 \mathbf{z}_1 \mathbf{z}_2^{-1} + b_2 \mathbf{z}_1^{-1} \mathbf{z}_2 + c \\ K_4 &= u_1 \mathbf{z}_2 + u_2 \mathbf{z}_2^{-1} + v_1 \mathbf{z}_1 \mathbf{z}_2^{-1} + v_2 \mathbf{z}_1^{-1} \mathbf{z}_2 + w \end{aligned}$$

where constants $a_1, a_2, b_1, b_2, c, u_1, u_2, v_1, v_2$ and w can be obtained from equations (12, 13, 14, 15).

2.5 Static and dynamic balancing

In our settings, a mechanism is said to be statically balanced if the centre of mass of the mechanism remains stationary for infinitely many configurations (i.e. infinitely many choices of the joint angles). From equation (7), this condition can be formulated as:

$$\mathbf{F} = \mathbf{F}_1 \mathbf{z}_1 + \mathbf{F}_2 \mathbf{z}_2 - C' = 0 \quad (16)$$

where $C' = CM - \mathbf{F}_3$ is a constant. A mechanism is said to be dynamically balanced if the total angular momentum remains constant for any motion of the mechanism. In other words, the reaction forces and torques at its base induced by its motion are identically equal to 0, at all times. Clearly, the mechanism must be statically balanced and the angular momentum must be constant. Since the centre of mass is fixed and we want static balancing for all possible configurations and all joint angular velocities, the angular momentum should therefore be 0, i.e.,

$$H = K_3 \dot{\theta}_1 + K_4 \dot{\theta}_2 = 0 \quad (17)$$

Therefore, equations (3, 4, 16, 17) have to be satisfied. Among these four equations, only two (equation 4 and 17) depend (linearly) on the joint angular velocities and they can be rewritten in the following form:

$$\begin{bmatrix} K_1 & K_2 \\ K_3 & K_4 \end{bmatrix} \begin{bmatrix} \dot{\theta}_1 \\ \dot{\theta}_2 \end{bmatrix} = \begin{bmatrix} 0 \\ 0 \end{bmatrix} \quad (18)$$

If the rank of the matrix $A = \begin{bmatrix} K_1 & K_2 \\ K_3 & K_4 \end{bmatrix}$ is 2 and since the system is homogeneous, then the only solution is $\dot{\theta}_1 = \dot{\theta}_2 = 0$. In other words, the mechanism is not moving. Therefore we must have:

$$K := \det(A) = K_1K_4 - K_2K_3 = 0 \quad (19)$$

Using this equation together with the geometric and static balancing constraints, the joint angular velocities $(\dot{\theta}_1, \dot{\theta}_2)$ are eliminated and a system of three algebraic equations (equation 3,16,19) in terms of the unit complex variable $\mathbf{z}_1, \mathbf{z}_2$ is obtained. In section 4, all possible design parameters satisfying this system of equations for infinitely many configurations will be derived. However, we first need to introduce concepts and tools from toric geometry in order to solve these equations. This is the subject of section 3.

3 Toric geometry

Definition 1 A Laurent polynomial g over a ring R is a formal sum of monomials $x^\alpha := c_\alpha x_1^{\alpha_1} x_2^{\alpha_2}$, where $x = (x_1, x_2)$ is a fixed pair of variables, and $\alpha \in \mathbb{Z}^2$, $c_\alpha \in R$. Its support is the set of all $\alpha \in \mathbb{Z}^2$ with non-zero coefficients c_α . Its Newton polygon is the convex hull of the support in \mathbb{R}^2 . The Laurent polynomials form a ring, namely $R[x_1, x_2, (x_1x_2)^{-1}]$.

Definition 2 The Minkowski sum of two convex sets A and $B \subset \mathbb{R}^n$ is defined as:

$$A + B = \{a + b \mid a \in A \wedge b \in B\} \quad (20)$$

Note that $A + B$ is also a convex set.

Theorem 1 Assume that R does not have zero divisors. If F, G are two Laurent polynomials, then:

$$\Pi(FG) = \Pi(F) + \Pi(G) \quad (21)$$

We refer to Ostrowski, [12, 13] for a proof.

Remark 1 The assumption that R has no zero divisor can be replaced by the weaker assumption that the corner coefficients of G , i.e., the coefficients at the vertices of $\Pi(G)$, are not zero divisors.

In order to find out whether a given polynomial G divides another given polynomial F , we introduce Laurent polynomial division.

Definition 3 Assume that G is a Laurent polynomial such that its corner coefficients are no zero divisors. A finite subset Γ of \mathbb{Z}^2 is called a remainder support set with respect to G iff no multiple of G , except zero, has support contained in Γ .

Definition 4 Let G be a Laurent polynomial such that its corner coefficients are invertible in R . Let F be an arbitrary Laurent polynomial. Then (Q, R) is a quotient remainder pair for (F, G) iff the following conditions are fulfilled.

- a) $F = QG + R$.
- b) The support of R is contained in $\Pi(F)$.
- c) The support of R is a remainder support set with respect to G .

Algorithm 1 Toric Polynomial Division Algorithm

```
1: Input:  $F, G$ , such that  $G$  has invertible corner coefficients.
2: while  $F \neq 0$  do
3:   Select a linear functional  $h : \mathbb{R}^2 \rightarrow \mathbb{R}$ ,  $(x, y) \mapsto (\alpha x + \beta y)$  such that  $\alpha/\beta$ 
   is irrational.
4:   Compute the point  $f \in \text{Support}(F)$  that maximizes  $h$ .
5:   Compute the point  $g \in \text{Support}(G)$  that maximizes  $h$ .
6:   if  $\Pi(G) + f - g \subset \Pi(F)$  then
7:      $M := \frac{\text{Coef}(F, f)}{\text{Coef}(G, g)} x^{f_1 - g_1} y^{f_2 - g_2}$ ;
8:      $Q := Q + M$ ;  $F := F - MG$ ;
9:   else
10:     $M := \text{Coef}(F, f) x^{f_1} y^{f_2}$ ;
11:     $R := R + M$ ;  $F := F - M$ ;
12:   end if
13: end while
14: Output:  $Q, R$ .
```

Quotient remainder pairs are not unique. Here is a nondeterministic algorithm that computes quotient remainder pairs.

Theorem 2 *Algorithm 1 is correct.*

Proof 1 *The Newton polygon of F becomes smaller in each **while** loop, hence it is clear that Algorithm 1 terminates. Also, any monomial which is added to R is contained in $\Pi(F)$, hence it follows that R fulfills (b) in Definition 4.*

No step in the algorithm changes the value of $F + QG + R$. Initially, this value is the given polynomial F , and in the end, this value is equal to $QG + R$. This shows that (a) in Definition 4 is fulfilled.

In order to prove (c) in Definition 4, we claim that the following is true throughout the execution of the algorithm: if H is any Laurent polynomial such that GH has support in $\Pi(F) \cup \text{Support}(R)$, then the coefficients of GH at the exponent vectors in $\text{Support}(R)$ are zero.

Initially, $\text{Support}(R)$ is empty and the claim is trivially true. If the claim is true before step 8, then it is also true after step 8, because this step does not change R and does not increase the Newton polygon of F .

*Assume that for a certain Laurent polynomial H , the claim is true before step 11 and false after step 11. Then it follows that the coefficient of GH at f is not zero, because this is the only exponent vector which is new in R . The support of GH is also contained in the Newton polygon of F before step 11, hence f is the unique vector in $\text{Support}(GH)$ where h reaches maximal value. Because g is the unique vector in $\text{Support}(G)$ where h reaches a maximal value, it follows that $(f - g) \in \text{Support}(H)$. Then $\Pi(G) + f - g \subset \Pi(GH)$ as a consequence of Theorem 1. But this implies that the **if** condition in step 6 is fulfilled for G and F before step 11, and therefore step 11 is not reached for such values of F and G .*

It follows that the claim is true throughout the execution of Algorithm 1. In particular, it is true at the end, which shows that (c) in Definition 4 holds.

Example 1 *Let $F = c_{02}y^2 + c_{11}xy + c_{01}y + c_{10}x + c_{00}$ and $G = d_{01}y + d_{10}x + d_{00}$. The result of the polynomial division algorithm is shown in table (2). Therefore,*

Step	f	g	Computation
7: 8:	(0,2)	(0,1)	$M = \frac{c_{02}}{d_{01}}y$ $Q = \frac{c_{02}}{d_{01}}y$ $F = \left(c_{11} - \frac{c_{02}d_{10}}{d_{01}}\right)xy + \left(c_{01} - \frac{c_{02}d_{00}}{d_{01}}\right)y + c_{10}x + c_{00}$
10: 11:	(1,1)	(0,1)	$M = \left(c_{11} - \frac{c_{02}d_{10}}{d_{01}}\right)xy$ $R = \left(c_{11} - \frac{c_{02}d_{10}}{d_{01}}\right)xy$ $F = \left(c_{01} - \frac{c_{02}d_{00}}{d_{01}}\right)y + c_{10}x + c_{00}$
7: 8:	(0,1)	(0,1)	$M = \frac{1}{d_{01}}\left(c_{01} - \frac{c_{02}d_{00}}{d_{01}}\right) =: \frac{A}{d_{01}}$ $Q = \frac{c_{02}}{d_{01}}y + \frac{A}{d_{01}}$ $F = \left(c_{10} - \frac{Ad_{10}}{d_{01}}\right)x + \left(c_{00} - \frac{Ad_{00}}{d_{01}}\right)$
10: 11:	(1,0)	(0,1)	$M = \left(c_{10} - \frac{Ad_{10}}{d_{01}}\right)x$ $R = \left(c_{11} - \frac{c_{02}d_{10}}{d_{01}}\right)xy + \left(c_{10} - \frac{Ad_{10}}{d_{01}}\right)x$ $F = c_{00} - \frac{Ad_{00}}{d_{01}}$
10: 11:	(0,0)	(0,1)	$M = c_{00} - \frac{Ad_{00}}{d_{01}}$ $R = \left(c_{11} - \frac{c_{02}d_{10}}{d_{01}}\right)xy + \left(c_{10} - \frac{Ad_{10}}{d_{01}}\right)x + \left(c_{00} - \frac{Ad_{00}}{d_{01}}\right)$ $F = 0$

Table 2: Example: Toric polynomial division algorithm

F is divisible by G if and only if $R = 0$, or in other words if all coefficients of R are zero:

$$c_{11} - \frac{c_{02}d_{10}}{d_{01}} = c_{10} - \frac{Ad_{10}}{d_{01}} = c_{00} - \frac{Ad_{00}}{d_{01}} = 0 \quad (22)$$

4 Balancing

4.1 Problem description

The problem addressed in this paper can be stated as follows: find all possible design parameters such that there exists a valid non-constant trajectory of the planar four-bar mechanism for which the mechanism is dynamically balanced (i.e.: it is statically balanced and the angular momentum of the system is 0). Formally, let $K = \{(\mathbf{z}_1, \mathbf{z}_2 \in \mathbb{C}^2 \mid G(\mathbf{z}_1, \mathbf{z}_2) = 0)\}$ be an infinite set representing a valid non-constant trajectory. For this trajectory, we want the mechanism to be statically balanced, i.e.:

$$\forall_{(\mathbf{z}_1, \mathbf{z}_2) \in K} G(\mathbf{z}_1, \mathbf{z}_2) = 0 \implies F(\mathbf{z}_1, \mathbf{z}_2) = 0 \quad (23)$$

and the angular momentum to be 0:

$$\forall_{(\mathbf{z}_1, \mathbf{z}_2) \in K} G(\mathbf{z}_1, \mathbf{z}_2) = 0 \implies K(\mathbf{z}_1, \mathbf{z}_2) = 0 \quad (24)$$

where G , F and K are defined in equations (3, 16, 19). Their Newton polygons are shown in figure 5. Using the following theorem, we can reformulate this problem as a factorization problem of Laurent polynomials.

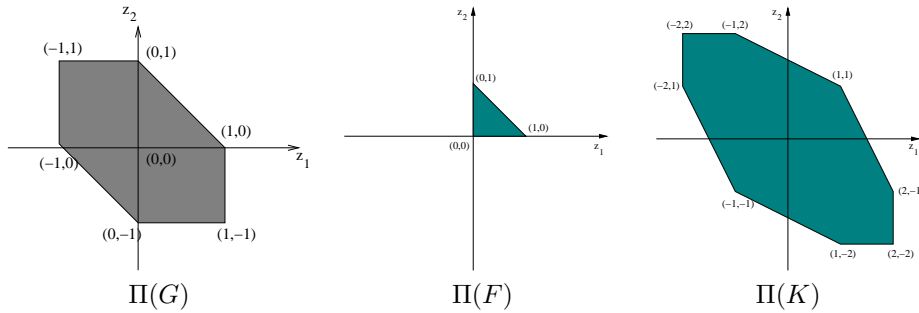


Figure 5: Newton polygons of G , F and K .

Theorem 3 *Let G be an irreducible Laurent polynomial. Let K be a Laurent polynomial (not necessarily irreducible). Let $S \subseteq \mathbb{C}^{*2}$ such that G has infinitely many zeros in S . The following are equivalent:*

1. $\forall (\mathbf{z}_1, \mathbf{z}_2) \in S, G(\mathbf{z}_1, \mathbf{z}_2) = 0 \Rightarrow K(\mathbf{z}_1, \mathbf{z}_2) = 0$
2. \exists Laurent polynomial L such that $K = G \cdot L$

A proof of this theorem can be found in [11].

4.2 Static balancing

Assume $G(\mathbf{z}_1, \mathbf{z}_2)$ is irreducible and using theorem (3) we are looking for a Laurent polynomials $L(\mathbf{z}_1, \mathbf{z}_2)$ such that

$$F(\mathbf{z}_1, \mathbf{z}_2) = G(\mathbf{z}_1, \mathbf{z}_2)L(\mathbf{z}_1, \mathbf{z}_2) \quad (25)$$

If the geometric constraint G is not irreducible, we consider all possible decomposition of G into irreducible components (see table 3). Every such decomposition imposes constraints on the kinematic parameters l_1, l_2, l_3 and d (table 4). For a given decomposition, one component corresponds to a kinematic mode of the mechanical system. For each of these decompositions and components, we can apply theorem (3). Using this approach, necessary and sufficient conditions for the static balancing of planar four-bar mechanisms can be obtained as shown in [11]. These conditions are described in table 6.

4.3 Dynamic balancing

The same approach as in the static balancing case could be used to find all sufficient and necessary condition for the dynamic balancing (equation 24). However, due to the complexity of the Newton polygon of K , the approach would lead to a cumbersome case by case analysis, making it unpractical and prone to error. Using the toric polynomial division algorithm 1, the same result can be obtained in a semi-automatic way (using symbolic computation tools) without this case by case analysis. In our case, the computations were performed using a Maple implementation of the Toric Polynomial Division algorithm and the solutions are presented below.

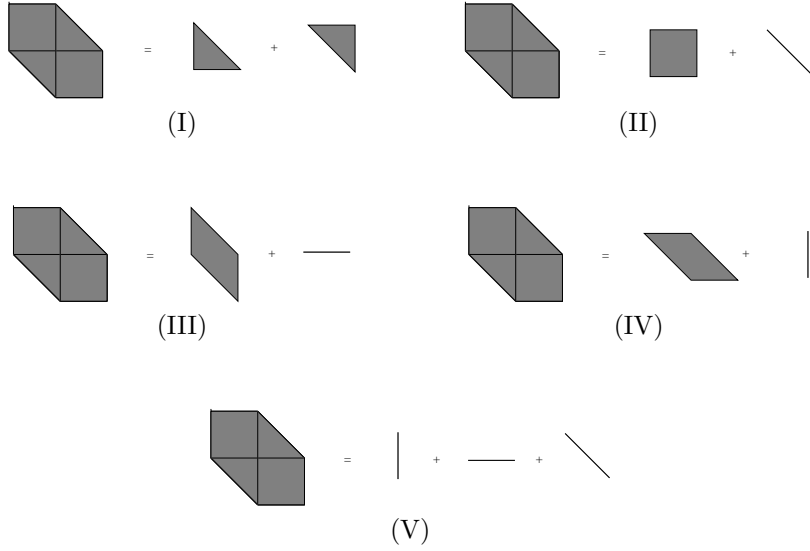


Table 3: Possible decomposition of G based on Newton polytopes and Minkowski sums.

Case	Kinematic constraint	Mode A	Mode B	Mode C
II	 $l_1 = l_2, l_3 = d, l_1 \neq l_3$	 $\mathbf{z}_1 \neq \mathbf{z}_2$	 $\mathbf{z}_1 = \mathbf{z}_2$	
III	 $l_1 = d, l_2 = l_3, l_1 \neq l_2$	 $\mathbf{z}_1 \neq 1$	 $\mathbf{z}_1 = 1$	
IV	 $l_1 = l_3, l_2 = d, l_1 \neq l_2$	 $\mathbf{z}_2 \neq 1$	 $\mathbf{z}_2 = 1$	
V	 $l_1 = l_2 = l_3 = d$	 $\mathbf{z}_2 = -1$	 $\mathbf{z}_1 = 1$	 $\mathbf{z}_1 = \mathbf{z}_2$

Table 4: Kinematic mode.

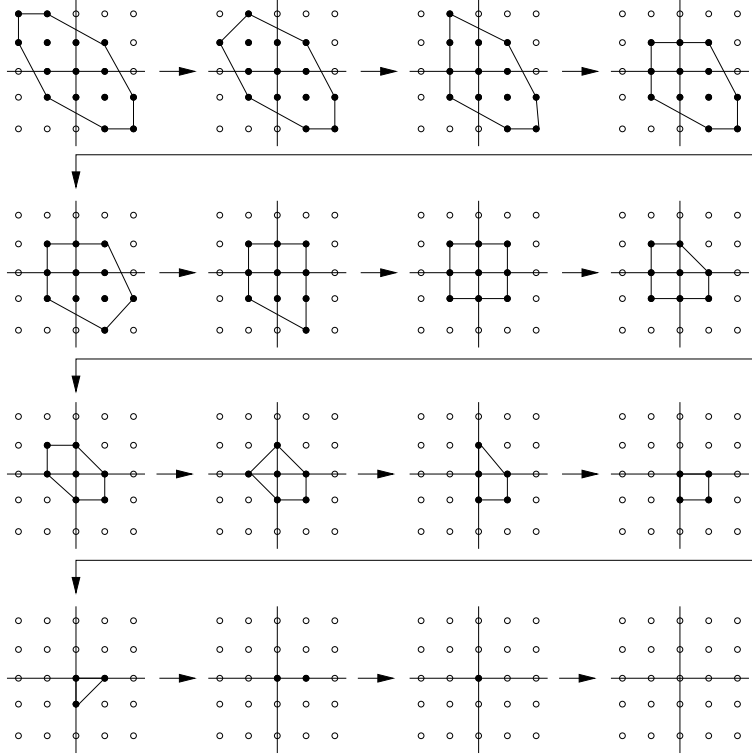


Figure 6: Polynomial division algorithm for the irreducible case

4.3.1 Irreducible case

Figure 6 illustrates the main steps of the polynomial division algorithm when the geometric constraint G is irreducible. The algorithm gives a set of constraints in terms of the design parameters which can be combined with the static balancing constraints. Among these constraints, we obtain

$$w = l_2^2 J_3 + l_3^2 J_2 = 0 \quad (26)$$

with $J_2 = m_2 r_2^2 + I_2$ and $J_3 = m_3 r_3^2 + I_3$. Therefore $I_2 = I_3 = r_2 = r_3 = 0$ which is physically not possible. Therefore, if G is irreducible, a planar four-bar mechanism cannot be dynamically balanced.

4.3.2 Reducible case II, Mode A

Here we have $l_3 = d$ and $l_1 = l_2 =: l$. This is one case where we get solutions that are physically realizable. In order to describe the solutions, we introduce another set of parameters, namely

$$q_i := r_i p_i m_i, J_i := I_i + m_i r_i^2, i = 1, 2, 3.$$

The variables I_i, r_i, p_i can then be eliminated easily. The balancing problems have an additive structure: if a balanced mechanism picks up weights at each of

$l_1 = 1$	$l_2 = 1$	$l_3 = 4$	$d = 4$
$m_1 = m_1$	$m_2 = \frac{m_1}{3}$	$m_3 = \frac{2m_1}{3}$	
$r_1 = \frac{1}{2}$	$r_2 = \frac{1}{2}$	$r_3 = 1$	
$p_1 = -1$	$p_2 = -1$	$p_3 = 1$	
$I_1 = \frac{3m_1}{4}$	$I_2 = \frac{5m_1}{4}$	$I_3 = \frac{m_1}{2}$	

Table 5: Example of a dynamically balanced mechanism in case 2A

its three bars in a balanced way, then the composed mechanism is also dynamically balanced. The variables are now chosen so that the balancing conditions become linear in $m_i, q_i, J_i, i = 1, 2, 3$. Here they are.

$$q_1 = \frac{l}{d}q_3 - lm_3, q_2 = -\frac{l}{d}q_3, \quad (27)$$

$$J_1 = \frac{d^2 + l^2}{d}q_3 - J_3 - l^2m_3, J_2 = \frac{d^2 - l^2}{d}q_3 - J_3. \quad (28)$$

A first consequence is that q_1, q_2, q_3 must be real. The parameters fulfill also the inequality constraints

$$m_i > 0, J_i m_i - |q_i|^2 > 0 \quad (29)$$

for $i = 1, 2, 3$. In particular, J_1 and J_2 must be positive. By equation (28), we get an upper bound for m_3 , which must be larger than the lower bound from (29) ($i = 3$). This yields

$$(dq_3 - J_3)(dJ_3 - l^2q_3) > 0. \quad (30)$$

It follows that J_3 is contained in the open interval $(dq_3, \frac{l^2}{d}q_3)$. (Note that $\frac{d^2 - l^2}{d}q_3 > 0$ as a consequence of (28), that is why we know which of the two interval boundaries is bigger.) Then $q_3 > 0$ and $d > l$ follows. From $J_2 > 0$ and (28), we get

$$\frac{l^2}{d}q_3 < J_3 < \frac{d^2 - l^2}{d}q_3, \quad (31)$$

from which $d \geq \sqrt{2}l$ follows.

Conversely, if $d \geq \sqrt{2}l$, then we can choose $q_3 > 0$ arbitrarily and J_3 subject to (31), and m_3 between the upper and lower bound for m_3 derived above. Then (28) determines J_1 and J_2 , which will then be positive. Then (27) determines q_1 and q_2 , and finally m_1 and m_2 can be chosen so that inequality (29) is fulfilled. A possible solution is given in table (5).

4.3.3 Reducible case II, Mode B

In this kinematic mode, the mechanism is a parallelogram with $z_1 = z_2$. Replacing \mathbf{z}_1 by \mathbf{z}_2 , the constraint $K = 0$ becomes:

$$-\frac{l_2}{d\mathbf{z}_2^2}(\mathbf{z}_2 - 1)(\mathbf{z}_2 + 1) [(a_1 + u_1)\mathbf{z}_2^2 + (b_1 + b_2 + c + v_1 + v_2 + w)\mathbf{z}_2 + u_2 + a_2] = 0 \quad (32)$$

Therefore, the angular momentum vanishes if and only if one of these factors vanishes. The first two factors (i.e.: $\mathbf{z}_2 - 1$ and $\mathbf{z}_2 + 1$) correspond to uncertainty

configurations in which it is possible to switch between mode A and mode B (i.e.: where we can pass from one mode to the other) and are valid for only one configuration of the mechanism ($\mathbf{z}_1 = 1$ or $\mathbf{z}_1 = -1$). Therefore, the solution must come from the last factor and should be valid for all possible values of \mathbf{z}_2 . Therefore, the coefficients of \mathbf{z}_2^2 , \mathbf{z}_2 and the constant term must vanish, i.e.:

$$a_1 + u_1 = 0 \quad (33)$$

$$b_1 + b_2 + c + v_1 + v_2 + w = 0 \quad (34)$$

$$u_2 + a_2 = 0 \quad (35)$$

Equation (34) can be written in terms of the design parameters in the following form:

$$J_1 + l_2^2 m_3 + J_2 = 0 \quad (36)$$

This solution is physically not possible.

4.3.4 Reducible case III, Mode A

This case is completely symmetric with case IV mode A.

4.3.5 Reducible case III, Mode B

This case corresponds to the deltoid case with $z_1 = 1$. By replacing $z_1 = 1$ in the equation of the angular momentum, K can be written as:

$$K = \frac{d}{l_2 \mathbf{z}_2^2} (\mathbf{z}_2 - 1)(\mathbf{z}_2 + 1)((u_1 + v_2)\mathbf{z}_2^2 + w\mathbf{z}_2 + v_1 + u_2) = 0 \quad (37)$$

Using the same arguments as in case IIB, the term $(u_1 + v_2)\mathbf{z}_2^2 + w\mathbf{z}_2 + v_1 + u_2 = 0$ should vanish for every unit complex number z_2 , therefore:

$$u_1 + v_2 = 0 \quad (38)$$

$$w = 0 \quad (39)$$

$$v_1 + u_2 = 0 \quad (40)$$

Equation (39) corresponds to $l_2^2 J_3 + l_3^2 J_2 = 0$ which is physically not possible.

4.4 Reducible case IV, mode A

Here we have $l_2 = d$ and $l_1 = l_3 =: l$. This is the second case where we get solutions that are physically realizable. Again, we introduce the parameters q_i and J_i and eliminate I_i, r_i, p_i for $i = 1, 2, 3$. Here are the balancing conditions.

$$q_1 = q_3 - l m_3, q_2 = -\frac{d}{l} q_3, \quad (41)$$

$$J_1 = J_3 - l^2 m_3, J_2 = \frac{l^2 - d^2}{l} q_3 - J_3. \quad (42)$$

It follows that q_1, q_2, q_3 must be real. The parameters fulfill again the inequality constraints

$$m_i > 0, J_i m_i - |q_i|^2 > 0 \quad (43)$$

Kinematic constraints	Kinematic mode	Static balancing	Dynamic balancing
$l_1 = l_2, l_3 = d$	$\mathbf{z}_1 \neq \mathbf{z}_2$	$\mathbf{F}_1 = \mathbf{F}_2 = 0$	possible iff $d \geq \sqrt{2} l_2$
	$\mathbf{z}_1 = \mathbf{z}_2$	$\mathbf{F}_1 + \mathbf{F}_2 = 0$	no
$l_1 = d, l_2 = l_3$	$\mathbf{z}_1 \neq 1$	$\mathbf{F}_1 = \mathbf{F}_2 = 0$	possible iff $d \geq \sqrt{2} l_3$
	$\mathbf{z}_1 = 1$	$\mathbf{F}_2 = 0$	no
$l_2 = d, l_1 = l_3$	$\mathbf{z}_2 \neq -1$	$\mathbf{F}_1 = \mathbf{F}_2 = 0$	possible iff $d \geq \sqrt{2} l_3$
	$\mathbf{z}_2 = -1$	$\mathbf{F}_1 = 0$	no
Otherwise		$\mathbf{F}_1 = \mathbf{F}_2 = 0$	no

Table 6: Complete balancing constraints for planar four-bar mechanisms.

for $i = 1, 2, 3$; again it follows that J_1 and J_2 must be positive. By equation (42), we get an upper bound for m_3 , which must be larger than the lower bound from (43) ($i = 3$). This yields

$$(J_3 - lq_3)(J_3 + lq_3) > 0. \quad (44)$$

This is equivalent to the statement $J_3 > |lq_3|$. From (42), we obtain an upper bound for J_3 , namely $\left| \frac{d^2 - l^2}{l} q_3 \right|$. The lower bound must be larger than the upper bound, hence $q_3 < 0$ and $d \geq \sqrt{2}l$.

Conversely, if $d \geq \sqrt{2}l$, then we can choose $q_3 < 0$ arbitrarily and J_3 between $-(lq_3)$ and $\frac{d^2 - l^2}{l} q_3$. Then we choose m_3 between the upper and lower bound for m_3 derived above. Next, (42) determines J_1 and J_2 , which will then be positive. Then (41) determines q_1 and q_2 , and finally m_1 and m_2 can be chosen so that inequality (43) is fulfilled.

4.4.1 Reducible case IV, Mode B

This case is completely symmetric with case II1, mode B. Therefore, there are no solutions in this case.

4.5 Reducible case V

These cases are similar to II-B, III-B and IV-B. Using the same approach as above, the mechanism cannot be dynamically balanced.

5 Conclusion

The complete characterization of dynamically balanced planar four-bar mechanisms is given in table 6. Note that these simple balanced mechanisms can be combined to build more complex planar and spatial balanced mechanism as shown in [9].

Acknowledgement

The authors would like to thank Boris Mayer St-Onge for the numerical validation of the examples using the software Adams.

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