

Computational plasticity

Mathematical model of elastoplasticity

Basic equations

The stress field of a deformed body in \mathbb{R}^n has to satisfy

$$\begin{aligned} -\operatorname{div} \sigma &= b \\ \sigma &= \sigma^T \end{aligned}$$

with given body forces b . The linearized strain tensor is defined by

$$\varepsilon(u) = \frac{1}{2} (\nabla u + (\nabla u)^T)$$

The phenomenon of plasticity is described by an additional non-linear term in the stress-strain relation

$$\varepsilon(u) = \mathbb{C}^{-1} \sigma + p$$

The admissible stresses are restricted by a yield function φ depending on the hardening of the material, the Prandtl-

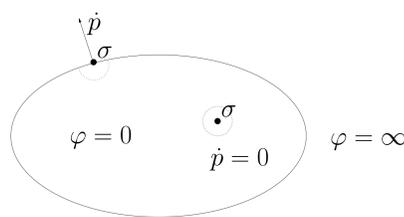
Reuß normality law describes the time development

$$\begin{aligned} \varphi(\sigma, \alpha) &< \infty \\ \dot{p} : (\tau - \sigma) - \dot{\alpha} : (\beta - \alpha) &\leq \varphi(\tau, \beta) - \varphi(\sigma, \alpha) \end{aligned}$$

The hardening parameter α depends on the material law. \dot{p} denotes the time derivative of the plastic strain p .

Normality law

If we consider the Prandtl-Reuß normality law without α , that is the case of perfect plasticity, then φ describes the domain where the stress is admissible:



Numeric-analytic steps

The time dependent variational inequality is solved by an implicit time discretization, e.g. an **implicit Euler scheme**. For given values at some time step t_0 the updated values for $t_1 = t_0 + \Delta t$ have to be determined.

The problem is reformulated by using functional-analytic arguments, i.e., the arguments in the variational inequality are switched using a dual functional. Then, an equivalent **minimization problem** can be derived: Find the minimizer (u, p, α) of

$$\begin{aligned} f(u, p, \alpha) := & \frac{1}{2} \int_{\Omega} \mathbb{C}[\varepsilon(u) - p] : (\varepsilon(u) - p) dx + \frac{1}{2} \int_{\Omega} |\alpha|^2 dx \\ & + \Delta t \int_{\Omega} \varphi^* \left(\frac{p - p_0}{\Delta t}, \frac{\alpha_0 - \alpha}{\Delta t} \right) dx - \int_{\Omega} b u dx \end{aligned}$$

φ^* is the dual functional of φ .

Algorithm

Minimization problem for isotropic hardening

The dual functional can be computed and the minimization problem simplifies and writes as: Find the minimizer (u, p) of

$$\begin{aligned} f(u, p) := & \frac{1}{2} \int_{\Omega} \mathbb{C}[\varepsilon(u) - p] : (\varepsilon(u) - p) dx - \int_{\Omega} b u dx \\ & + \frac{1}{2} \int_{\Omega} (\alpha_0 + \sigma_y H |p - p_0|)^2 dx + \int_{\Omega} \sigma_y |p - p_0| dx \end{aligned}$$

under the constraint $\operatorname{tr}(p - p_0) = 0$. Define $\tilde{p} = p - p_0$. f is a convex, non-differentiable function with quadratic terms. It is **regularized** by smoothing the sharp bend of the absolute value:

$$|p|_{\epsilon} := \begin{cases} |p| & \text{if } |p| \geq \epsilon \\ \frac{1}{2\epsilon} |p|^2 + \frac{\epsilon}{2} & \text{if } |p| < \epsilon \end{cases}$$

The minimization strategy in each time step is

$$u^{k+1} = \operatorname{argmin}_v \min_q \tilde{f}(v, q) = \operatorname{argmin}_v \tilde{f}(v, q_{\text{opt}}(v))$$

Minimization in u

The **Finite-Element-Method** discretization of the unconstrained objective in matrix form is equivalent to

$$\begin{aligned} \frac{1}{2} \begin{pmatrix} u \\ \tilde{p} \end{pmatrix}^T \begin{pmatrix} B^T \mathbb{C} B - B^T \mathbb{C} & \\ -\mathbb{C} B & \mathbb{C} + \mathbb{H} \end{pmatrix} \begin{pmatrix} u \\ \tilde{p} \end{pmatrix} \\ + \begin{pmatrix} -b - B^T \mathbb{C} p_0 \\ \mathbb{C} p_0 \end{pmatrix}^T \begin{pmatrix} u \\ \tilde{p} \end{pmatrix} \rightarrow \min! \end{aligned}$$

\mathbb{H} is the Hessian with respect to p . Necessary condition:

$$\begin{pmatrix} B^T \mathbb{C} B - B^T \mathbb{C} \\ -\mathbb{C} B & \mathbb{C} + \mathbb{H} \end{pmatrix} \begin{pmatrix} u \\ \tilde{p} \end{pmatrix} + \begin{pmatrix} -b - B^T \mathbb{C} p_0 \\ \mathbb{C} p_0 \end{pmatrix} = 0$$

The **Schur-Complement** system in u with the matrix

$$S = B^T (\mathbb{C} - \mathbb{C} (\mathbb{C} + \mathbb{H})^{-1} \mathbb{C}) B$$

is solved by **multigrid preconditioned conjugate gradient method**.

Minimization problem in p

Minimizing p with the Schur-Complement system would be an inexact and slow procedure. The minimization can be done **locally** in each integration point using **Newton's method**.

Constraint

Since the constraint $\operatorname{tr} \tilde{p}$ is linear

$$\begin{aligned} 2D: \tilde{p}_{22} &= -\tilde{p}_{11} \\ 3D: \tilde{p}_{33} &= -\tilde{p}_{11} - \tilde{p}_{22} \end{aligned}$$

the minimization problems can be projected onto a **hyperplane**, where the constraint is satisfied exactly: e.g.

$$S = B^T (\mathbb{C} - \mathbb{C} P (P^T (\mathbb{C} + \mathbb{H}) P)^{-1} P^T \mathbb{C}) B$$

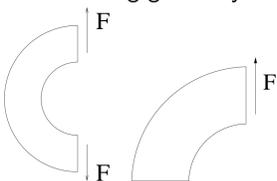
with the projection matrix P .

Results and future work

- NGSolve - finite element package
- FEM basis functions: piecewise quadratic
- Full multigrid method

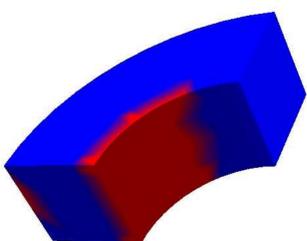
Testing geometry

2D sketches of the 3D testing geometry:



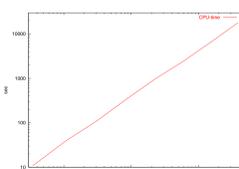
Plasticity domain

The material in the red domain is permanently deformed.

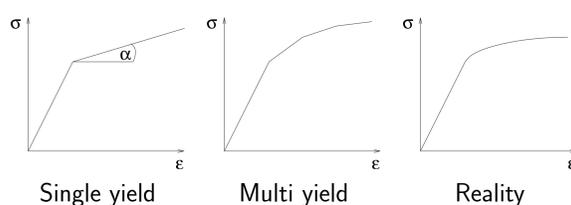


Complexity

The CPU-time depends linearly on the number of unknowns dof_s .

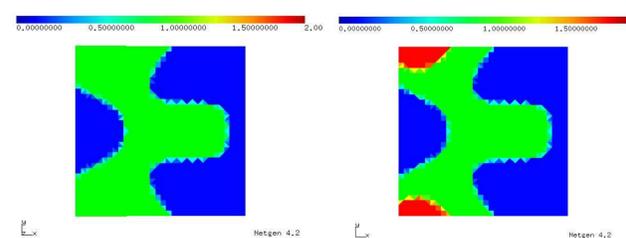


Multi-yield (Two-yield) plasticity



Elastoplastic domains

blue elastic, green first plastic, red second plastic



Kinematic hardening

Two-yield hardening

Outlook

- Convergence proof of the algorithm
- Extension to other hardening laws
- Exact analytic formulas for minimizing p
- Nonlinear hardening, big deformations